

# Lucitone Digital Fuse™

## Step 3 Total - 3D Sealer

### Quick Start Guide



This guide illustrates finishing both the printed denture teeth and denture base using Lucitone Digital Fuse Step 3 Total. Reference the Illustrated Technique Guide for standard finishing and polishing of the denture base.

Visit [www.dentsplysirona.com/lucitonecurriculum](http://www.dentsplysirona.com/lucitonecurriculum) for more information.



- 1** Remove printer support nibs from denture teeth.



- 2** Remove printer support nibs from denture base (leaving the T-Bars), and smooth per laboratory guidelines.



- 3** Clean prepared denture teeth and denture base with water in ultrasonic for 1 minute.



- 4** Use a brush soaked with  $\geq 99\%$  IPA to remove any additional residual debris from the denture teeth and denture base.



- 5** Use compressed air to dry parts. Apply Lucitone Digital Fuse Step 2 and assemble teeth per the Illustrated Technique Guide and/or Instructions for Use.



- 6** Paint the entire denture base and printed teeth with Lucitone Digital Fuse Step 3 Total.



- 7** Cure denture(s) using the DS Digital Cure - Large Capacity Unit\*, DS Digital Cure, or inLab Speedcure per the Illustrated Technique Guide and/or Instructions for Use. Remove support bars and finish as needed.

\* If using the Digital Cure - Large Capacity Unit tack cure the Total Sealer for 1 minute prior to cure cycle.