CEREC Cercon 4D™ Abutment Block

Multidimensional Zirconia

Sintering recommendations for dry milling

inFire HTC speed

When sintering in the inFire HTC speed use the pre-programmed program “inCoris TZI/ZI speed”

#	Heating rate / °C / min	Holding temperature / °C	Holding time / min
S4	99	750	0
S3	99	1510	0
S2	50	1510	30
S1	99	800	5

inLab ProFire (Dentsply Sirona)

When sintering in the inLab® Profire use the pre-programmed program “CEREC® Zirconia+ speed”

#	Heating rate / °C / min	Holding temperature / °C	Holding time / min
S1	99	800	5
S2	50	1510	30
S3	99	750	0

Programat CS4 (Ivoclar)

When sintering in the Programat CS4 use the following program

#	Heating rate / °C / min	Holding temperature / °C	Holding time / min
1	99	800	5
2	50	1500	0
3	15	1510	33
4	70	750	0
5	10	0	0

Programat CS6 (Ivoclar)

When sintering in the Programat CS6 use the following program

#	Heating rate / °C / min	Holding temperature / °C	Holding time / min
1	130	900	0
2	50	1450	0
3	15	1560	4
4	70	1200	0
5	50	1000	0

Made in Germany
Manufacturer
DeguDent GmbH, Rodenbacher Chaussee 4
63457 Hanau-Wolfgang, Germany
Tel. +49 61 81 - 59 50 | dentsplysirona.com

©2025 Dentsply Sirona Inc. All rights reserved. ML1N0126F

www.dentsplysirona.com/IFU

Rx only MD

Dentsply Sirona