

Lucitone Digital Fuse™ - Step 3 Total 3D Sealer

Quick Start Guide

This guide illustrates finishing both the printed denture teeth and denture base using Lucitone Digital Fuse Step 3 Total. Reference the Illustrated Technique Guide for standard finishing and polishing of the denture base.

Visit www.dentsplysirona.com/lucitonecurriculum for more information.



- 1 Remove printer support nibs from denture teeth.



- 2 Remove printer support nibs from denture base (leaving the T-Bars), and smooth per laboratory guidelines.



- 3 Clean prepared denture teeth and denture base with water in ultrasonic for 1 minute.



- 4 Use a brush soaked with $\geq 99\%$ IPA to remove any additional residual debris from the denture teeth and denture base.



- 5 Use compressed air to dry parts. Apply Lucitone Digital Fuse Step 2 and assemble teeth per the Illustrated Technique Guide and/or Instructions for Use.



- 6 Paint the entire denture base and printed teeth with Lucitone Digital Fuse Step 3 Total.



- 7 Cure denture(s) using the DS Digital Cure - Large Capacity Unit*, DS Digital Cure, or inLab Speedcure per the Illustrated Technique Guide and/or Instructions for Use. Remove support bars and finish as needed.

* If using the Digital Cure - Large Capacity Unit tack cure the Total Sealer for 1 minute prior to cure cycle.